The documentation and process conversion measures necessary to comply with this revision shall be completed by 21 April 1994

INCH-POUND

MIL-S-19500/544A(USAF) 21 January 1994 SUPERSEDING MIL-S-19500/544(USAF) 6 August 1980

MILITARY SPECIFICATION

SEMICONDUCTOR DEVICE, TRANSISTOR, NPN, SILICON, POWER TYPES 2N5152, 2N5154, 2N5152L, 2N5154L, JAN, JANTX, JANTXV, JANS, JANHC, AND JANKC

> This specification is approved for use by all Departments and Agencies of the Department of Defense.

1. SCOPE

- 1.1 Scope. This specification covers the detail requirements for NPN, silicon, power transistors for use in high-speed power-switching applications. Four levels of product assurance are provided for each device type as specified in MIL-S-19500 and two levels of product assurance for die (element evaluation).
 - 1.2 Physical dimensions. See 3.3 (TO-5, TO-39) and figures 1 and 2 (die dimensions).

1.3 Maximum ratings.

P _T 1/ T _A = +25°C	P _T <u>2</u> / T _C = +25°C	V _{СВО}	V _{CEO}	V _{EBO}	IC	1 _C <u>3</u> /	Reverse pulse <u>4</u> / energy	Safe operat- ing area	T _{stg} and T _J
<u>u</u> 1	11.8	<u>v dc</u> 100	<u>V dc</u> 80	<u>V dc</u> 5.5	A dc	<u>A dc</u> 10	<u>8,1</u>	See figure	<u>°C</u> -65 to +200

- 1/ Derate linearly 5.7 mW/°C for T_A > +25°C 2/ Derate linearly 66.7 mW/°C for T_C > +25°C 3/ This value applies for Pv \leq 8.3 ms, duty cycle \leq 1%
- This rating is based on the capability of the transistors to operate safely in the unclamped inductive load energy test circuit of figure 4.

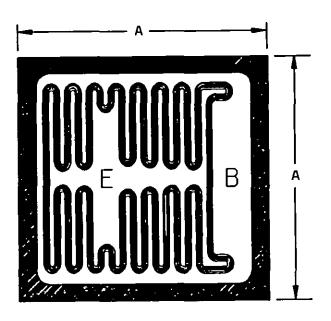
1.4 Primary electrical characteristics at T_C = +25°C.

Limits	h _{FE2} V _{CE} = I _C = 2	2N5154	h _{fe} V _{CE}	D &A dc KHz 2N5154	1 _B = 500 mA dc 	VCE(sat)2 1/ IC = 5 A dc IB = 500 mA dc	C _{obo} V _{CB} = 10 V dc I _E = 0 f = 1 Mhz	ReJA	ReJC
 Min Max	30 90	2N5154L 70 200	2N5152L 6	<u>2N5154L</u> 7	2.2	1.5	250	175	15

1/ Pulsed (see 4.5.1)

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commander, Defense Electronics Supply Center, ATTN: DESC-ECT, 1507 Wilmington Pike, Dayton, OH 45444-5270, by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

1 of 14 AMSC N/A Distribution statement. Approved for public release; distribution is unlimited. FSC 5961

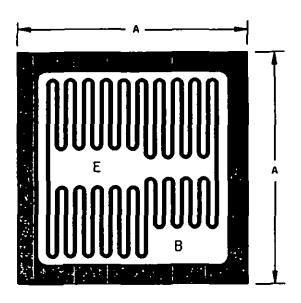


		Dimensio	ns		
Ltr	Inch	ies	Millim	neters_	
	Min	Max	Min	Max	
Α	.117	.127	2.97	3.23	

NOTES:

10163	·•		
1.	Dimensions are in inches.	Inches	aa
	Metric equivalents (millimeters) are in parenthesis.	.005	0.13
3.	Metric equivalents are given for general information only.	.006	0.15
4.	Unless otherwise specified, tolerance is ±.005 (0.13 mm).	.0072	0.183
	The physical characteristics of the die are;	.008	0.20
٠.	Thickness: .008 (0.20 mm) to .012 (0.30 mm), tolerance is ±.005 (0.13 mm).	.012	0.30
	Top metal: Aluminum, 40,000 Å minimum, 50,000 Å nominal.	.015	0.38
	Back metal: Gold 2,500 Å minimum, 3,000 Å nominal.	.117	2.97
	Back side: Collector.	.127	3.23
	Bonding pad: B = .015 (0.38 mm) x .0072 (.183).		
	$E = .015 (0.38 \text{ mm}) \times .0060 (.152).$		

FIGURE 1. JANHCA and JANKCA die dimensions.



		Dimensio	ns	
Ltr	Inch	ies	Millimeters	
	Min	Max	Min	Max
A	.095	. 105	2.41	2.66

NOTES:

Back side: Collector.

Bonding pad: .012 (0.305 mm) min. x .030 (0.761 mm) min.

10153	•			
1.	Dimensions are in inches.	Inches	am	
2.	Metric equivalents (millimeters) are in parenthesis.	.005	0.13	
3.	Metric equivalents are given for general information only.	.0078	0.198	
	Unless otherwise specified, tolerance is ±.005 (0.13 mm).	.012	0.30	
	The physical characteristics of the die are;	.030	0.76	
_	Thickness: .0078 (0.198 mm) nominal, tolerance is ±.005 (0.13 mm).	.095	2.41	
	Top metal: Aluminum, 25,000 Å minimum, 33,000 Å nominal.	.105	2.66	
	Back metal: Gold 1 500 & minimum 2 500 & nominal			

FIGURE 2. JANHCB and JANKCB die dimensions.

2. APPLICABLE DOCUMENTS

2.1 Government documents.

2.1.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATION

MILITARY

MIL-S-19500 - Semiconductor Devices, General Specification for.

STANDARD

MILITARY

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Unless otherwise indicated, copies of the federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

2.2 Order of precedence. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

- 3.1 <u>Associated detail specification.</u> The individual item requirements shall be in accordance with MIL-S-19500, and as specified herein.
- 3.2 <u>Abbreviations, symbols, and definitions.</u> The abbreviations, symbols, and definitions used herein shall be as specified in MIL-S-19500.
- 3.3 <u>Design, construction, and physical dimensions</u>. The design, construction, and physical dimensions shall be as specified in figures 1 and 2 herein (JANHC and JANKC) and in MIL-S-19500 appendix F, figure 8 (T-1A (L-suffix) and T-1C (no suffix)).
- 3.3.1 <u>Lead finish</u>. Lead finish shall be in accordance with MIL-STD-750 and MIL-S-19500. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.3).
- 3.3.2 <u>Current density.</u> Current density of internal conductors shall be as specified in 3.6.5 of MIL-S-19500.
 - 3.4 Marking. Marking shall be in accordance with MIL-S-19500.
 - 4. QUALITY ASSURANCE PROVISIONS
- 4.1 <u>Sampling and inspection.</u> Sampling and inspection shall be in accordance with MIL-S-19500, and as specified herein.
 - 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-S-19500.
 - 4.2.2 JANHC and JANKC devices. Qualification for shall be in accordance with appendix H of MIL-S-19500.

4.3 <u>Screening (JANTX, JANTXV, and JANS levels only)</u>. Screening shall be in accordance with MIL-S-19500 (table II), and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table II of MIL-S-19500	Measurement				
	JANS level	JANTX and JANTXV levels			
9	ICES1 and hFE2	Not applicable			
11	ICES1 and h _{FE2} ; AICES1 = 100% of initial value or 100 nA dc, whichever is greater. Ah _{FE2} = ±20%	ICES1 and h _{FE2}			
12	See 4.3.1	See 4.3.1			
13	Subgroup 2 of table I herein: AI _{CES1} = +100% of initial value or 100 nA whichever is greater A h _{FE2} = ±20%	Subgroup 2 of table I herein: $\Delta I_{CES1} = +100\%$ of initial value or 100 nA whichever is greater $\Delta h_{FE2} = \pm 20\%$			

- 4.3.1 <u>Screening (JANC)</u>. Screening of JANC die shall be in accordance with MIL-S-19500, appendix H. As a minimum, die shall be 100-percent probed to insure compliance with group A, subgroup 2.
- 4.3.2 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows: $T_A = Room$ ambient as defined in the general requirements of MIL-STD-750, 4.5.

$$V_{CE} = 40 \text{ V} \pm 1 \text{ V}$$
 $P_{t} = 1.0 \text{ W (min)}$

NOTE: No heat sink or forced air cooling on the device shall be permitted.

- 4.4 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-S-19500.
- 4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with MIL-S-19500 and table I herein. End-point electrical measurements shall be in accordance with the applicable steps of table II herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with conditions specified for the subgroup testing in table IVa (JANS) and table IVb (JANTX and JANTXV) of MIL-S-19500 and as follows. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table II herein.
 - 4.4.2.1 Group B inspection, table IVa (JANS) of MIL-S-19500.

Subgroup	Method	Condition
B4	1037	$P_T = 1.0 \text{ W min.}$, $V_{CB} = 40 \pm 1 \text{ V dc}$; $T_A = +25 ^{\circ}\text{C} \pm 3 ^{\circ}\text{C}$, $t_{on} = t_{off} = 3 \text{ minutes minimum for 2,000 cycles.}$
В5	1027	$V_{CB}=20$ V dc; T _J = +275°C \pm 5°C for 96 hours. Adjust as required by the chosen T _A to give an average lot T _J = +275°C. Marking legibility requirements shall not apply.
B6	3131	See 4.5,2.

4.4.2.2 Group B inspection, table IVb (JAN, JANTX, and JANTXV) of MIL-S-19500.

Subgroup	Method	Condition
в3	1027	V _{CB} = 40 V dc; P _T = 1 W, T _A ≈ +25°C.
B5	3131	See 4.5.2,

4.4.3 <u>Group C inspection.</u> Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in table IV of MIL-S-19500. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table II herein.

Subgroup	Method	Condition
c2	2036	Test condition E.
С6	1026	V _{CB} = 40 V dc; P _T = 1 W, T _A = +25°C.

- 4.5 <u>Methods of examination and test</u>. Methods of examination and test shall be as specified in the appropriate tables and as follows:
- 4.5.1 <u>Pulse measurements.</u> Conditions for pulse measurements shall be as specified in Section 4 of MIL-STD-750.
- 4.5.2 Thermal resistance. Thermal resistance measurements shall be conducted in accordance with method 3131 of MIL-STD-750. The following details shall apply:
 - a. Collector current magnitude during power application shall be 500 mA dc.
 - b. Collector to emitter voltage magnitude shall be 10 V dc.
 - c. Reference temperature measuring point shall be the case.
 - d. Reference temperature measuring point shall be within the range +25°C \leq T_R \leq +35°C. The chosen reference temperature shall be recorded before the test is started.
 - e. Mounting arrangement shall be with heat sink to case.
 - f. Maximum limit of R_{eJC} shall be 15.0°C/W.
- 4.5.3 <u>Inspection conditions.</u> Unless otherwise specified herein all inspections shall be conducted at a case temperature (T_C) of $+25^{\circ}C$.

TABLE I. Group A inspection.

Inspection <u>1</u> /	<u></u>	MIL-STD-750	Symbol	Lic	nits	Unit
<u> </u>	Method	Conditions		Min	Max	<u> </u>
Subgroup 1						!
Visual and mechanical inspection	2071					
Subgroup 2						<u> </u>
Breakdown voltage, collector to emitter	3011	Bias condition D, I _C = 100 mA dc I _B = 0 Pulsed (see 4.5.1)	V(BR)CEO	8 0		V dc
Collector to emitter cutoff current	3041	Bias condition C, VCE = 60 V dc VBE = 0	1 _{CES1}		1.0	μA dc
Collector to emitter cutoff current	3041	Bias condition C, VCE = 100 V dc VBE = 0	I _{CES2}		1.0	mA dc
Collector to emitter cutoff current	3041	Bias condition D, VCE = 40 V dc I _B = 0	ICEO		50	μA dc
Emitter to base cutoff current	3061	Bias condition D, VEB = 4 V dc I _C = 0	J _{EB} 01		1.0	μA dc
Emitter to base cutoff current	3061	Bias condition D, $V_{EB} = 5.5 \text{ V dc}$ $I_C = 0$	I _{EB02}		1.0	mA do
forward current transfer ratio	3076	V _{CE} = 5 V dc 1 _C = 50 mA dc	h _{FE1}			
2N5152 2N5154				20 50		
Forward - current transfer ratio	3076	V _{CE} = 5 V dc I _C = 2.5 A dc Pulsed (see 4.5.1)	h _{FE2}	 		
2N5152 2N5154		1 (4.564 (366 4.7.1)		30 70	90 200	
Forward – current transfer ratio	3076	V _{CE} = 5 V dc I _C = 5 A dc Pulsed (see 4.5.1)	h _{E3}			
ZN5152 2N5154		}		20 40	 	

See footnote at end of table.

TABLE I Group A inspection - Continued.

Inspection <u>1</u> /	<u> </u>	MIL-STD-750	Symbol	<u>L</u> į	mits_	Unit
, <u>-</u>	Method	Conditions		Min	Max_	
Subgroup 2 - Continued.						
Base-emitter voltage (nonsaturated)	3066	Test condition B, V _{CE} = 5 V dc I _C = 2.5 A dc Pulsed (see 4.5.1)	V _{BE}		1.45	V dc
Base-emitter saturation voltage	3066	Test condition A, 1 _C = 2.5 A dc 1 _B = 250 mA dc Pulsed (see 4.5.1)	V _{BE} (sat)1		1.45	V dc
Base-emitter saturation voltage	3066	Test condition A, I _C = 5 A dc I _B = 500 mA dc Pulsed (see 4.5.1)	V _{BE} (sat)2		2.2	V dc
Collector-emitter saturation voltage	3071	I _C = 2.5 A dc I _B = 250 mA dc Pulsed (see 4.5.1)	VCE(sat)1		0.75	V dc
Collector-emitter saturation voltage	3071	I _C = 5 A dc I _B = 500 mA dc Pulsed (see 4.5.1)	VCE(sat)2		1.5	V dc
Subgroup 3						
High temperature operation:		τ _c = +150°c				
Collector to emitter cutoff current	3041	Bias condition A V _{CE} = 60 V dc V _{BE} = -2 V dc	ICEX		500	μA dc
Low temperature operation		τ _c = -55°c				
Forward ~ current transfer ratio	3076	V _{CE} = 5 V dc I _C = 2.5 A dc Putsed (see 4.5.1)	h _{FE4}			
2N5152 2N5154				15 25		
Subgroup 4				1		
Common-emitter, small- signal, short-circuit, forward-current transfer ratio	3206	V _{CE} = 5 V dc I _C = 100 mA dc f = 1 kHz	h _{fe}			
2N5152 2N5154				20 50		

See footnote at end of table.

TABLE I Group A inspection - Continued.

Inspection <u>1</u> /	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Min	Max	
Subgroup 4 - Continued.			 			
Magnitude of common- emitter, small-signal short-circuit, forward-current, transfer ratio	3306	V _{CE} ≈ 5 V dc I _C = 500 mA dc f = 10 MHz	i h _{fe}			
2N5152 2N5154			İ	7		<u> </u>
Open-circuit output capacitance	3236	V _{CB} = 10 V dc I _E = 0 f = 1 MHz	c ^{opo}		250	pf
Switching time		I _C = 5 A dc I _{B1} = 500 mA dc	ton	i I	0.5	μs
		I _{B2} = -500 mA dc	ts		1.4	μS
		VBE(off) = 3.7 V dc	tf		0.5	μs
		R _L = 6α (See figure 5)	^t off		1.5	μ\$
Subgroup 5		<u> </u>			į	
Safe operating area (d.c.)	3055	Pre-pulse condition for each test: $V_{CE} = 0$ $I_{C} = 0$ $T_{C} = +25^{\circ}C$				
		Pulse condition for each test t _p = 1 sec. 1 cycle T _C = +25°C (See figure 3)				
Test # 1		V _{CE} = 5.8 V dc I _C = 2 A dc		1		
Test # 2		V _{CE} = 32 V dc I _C = 340 mA dc				
Test # 3		V _{CE} = 80 V dc I _C = 20 mA dc				
	 		{	-		

See footnote at end of table.

TABLE I Group A inspection - Continued.

Inspection 1/	MIL-STD-750		Symbol	Limits		Unit
	Method	Conditions		Nin	Max	
Subgroup 5 - Continued.	ļ					
Safe operating area (unclamped inductive)		T _C = +25°C R _{BB1} = 10o			i	
		R _{BB2} = 100 ₂	I			ļ !
		L = 0.3 mH RL = 0.1p V _{CC} = 10 V dc	ļ			<u> </u>
		VBB1 = 10 V dc VBB2 = 4 V dc ICM = 10 A dc (See figure 4)				
End-point electrical measurements		See table II Steps 1, 2, and 3			i	
Subgroups 6 and 7						}
Not applicable						
					,	

^{1/} For sampling plan, see MIL-S-19500

TABLE II. Groups B and C Electrical measurements. 1/ 2/ 3/

Steps Inspection 4/	Inspection <u>4</u> /	MIL-STD-750		Symbol .	Limits_		Unit
		Method	Conditions		Min	Max_	
1.	Collector to emitter cutoff current	3041	V _{CE} = 60 V dc cond. C, V _{BE} = 0	I _{CES1}		1.0	μA dc
2.	Forward - current transfer ratio 2N5152 2N5154	3076	V _{CE} = 5 V dc I _C = 2.5 A dc Pulsed (see 4.5.1)	h _{FE2}	30 70	90 200	
3.	Breakdown voltage collector to emitter	3011	Bias condition D, I _C = 100 mA dc I _B = 0 Pulsed (see 4.5.1)	V(BR)CEO	80		V dc
4.	Collector to emitter cutoff current	3041	V _{CE} = 60 V dc	I _{CES1} 5/	100% of initial value or 100 nA whichever is greater		
5.	Forward - current transfer ratio	3076	I _C = 2.5 V dc V _{CE} = 5 V dc Pulsed (see 4.5.1)	Δh _{FE2} 5/	±20% change from initial reading		
6.	Base to emitter saturation voltage	3066	Test condition A, I _C = 2.5 A dc I _B = 250 mA dc Pulsed (see 4.5.1)	V _{BE} (sat)		1.45	V de

- 1/ The electrical measurements for table IVa (JANS) of MIL-S-19500 are as follows:
 - a. Subgroup 3, see table II herein, steps 1, 2, and 6.
 - b. Subgroups 4 and 5, see table 11 herein, steps 3, 4, 5, and 6.
- 2/ The electrical measurements for table IVb (JAN, JANTX and JANTXV) of MIL-S-19500 are as follows:
 - a. Subgroup 2, see table II herein, steps 1, 2, and 3.
 - b. Subgroups 3 and 6, see table II herein, steps 4, and 5.
- 3/ The electrical measurements for table V of MIL-S-19500 are as follows:
 - a. Subgroups 2 and 3, see table II herein, steps 1, 2, and 3.
 - b. Subgroup 6, see table II herein, steps 4 and 5.
- 4/ See MIL-S-19500 for sampling plan.
- 5/ Devices which exceed the group A limits for this test shall not be accepted.

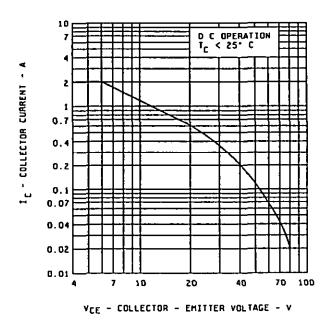


FIGURE 3. Maximum safe operating area.

R_{BB1} = 10₀ R_{BB2} = 100₀ L = 0.3 mH R_L = 0.1₀ V_{CC} = 10 V dc I_{CM} = 10 A V_{BB1} = 10 V dc V_{BB2} = 4 V dc

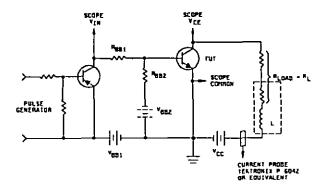
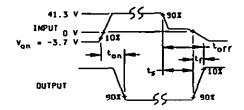
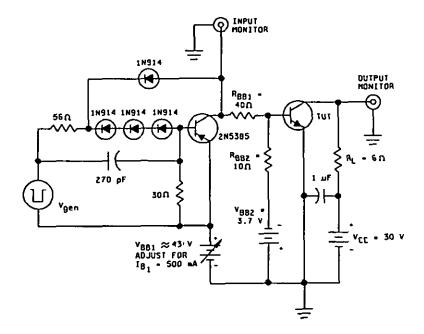


FIGURE 4. Unclamped inductive load energy test circuit.





NOTES:

- 1. V_{den} is a -30 pulse (from 0 V) into a 50 ohm termination.
- 2. The V_{gen} waveform is supplied by a generator with the following characteristics: $t_r \le 15$ ns, $t_f \le 15$ ns, $z_{out} = 50$ ohm, duty cycle $\le 2X$, $t_W = 20~\mu s$.
- 3. Waveforms are monitored on an oscilloscope with the following characteristics: $t_r \le 1$ ns, $R_{in} \ge 10$ Mohm, $C_{in} \le 11.5$ pF.
- 4. Resistors must be noninductive types.
- 5. The dc power supplies may require additional bypassing in order to minimize ringing.
- 6. An equivalant drive circuit may be used

FIGURE 5. Switching time test circuit.

- 5. PACKAGING
- 5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-S-19500.
- 6. NOTES

(This section contains information of a general nature that may be helpful, but is not mandatory.)

- 6.1 Notes. The notes specified in MIL-S-19500 are applicable to this specification.
- 6.2 <u>Complimentary use.</u> The devices specified herein are designed for complimentary use with the 2N5151 and 2N5153.
 - 6.3 Acquisition requirements. Acquisition documents must specify the following:
 - a. Title, number, and date of the specification.
 - b. Issue of DODISS to be cited in the solicitation, and if required, the specific issue of individual documents referenced (see 2.1).
 - c. Lead finish (see 3.3.1)
 - d. Product assurance level and type designator.
- e. For die acquisition, the JANHC or JANKC designation shall be as specified (see 6.4 and figures 1 and
 2).
- 6.4 <u>Suppliers of JANC die.</u> The qualified JANC suppliers with the applicable letter version (example JANHCA2N5152) will be identified on the QPL.

JANC ordering information					
	Manufecturer				
PIN	33178	34156			
2N5152	JANHCAZN5152	JANHCB2N5152			
2NS154	JANHCAZN5154	JANHCB2N5154			
2N5152	JANKCAZN5152	JANKCB2N5152			
2N5154	JANKCA2N5154	JANKCB2N5152			

6.6 Changes from previous issue. Asterisks are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

CONCLUDING MATERIAL

Custodians: Air Force - 17

Review Activities: Air Force - 19, 85, 99 DLA - ES Preparing Activity: Air Force - 17

Agent: DLA - ES

(Project 5961-F112)

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